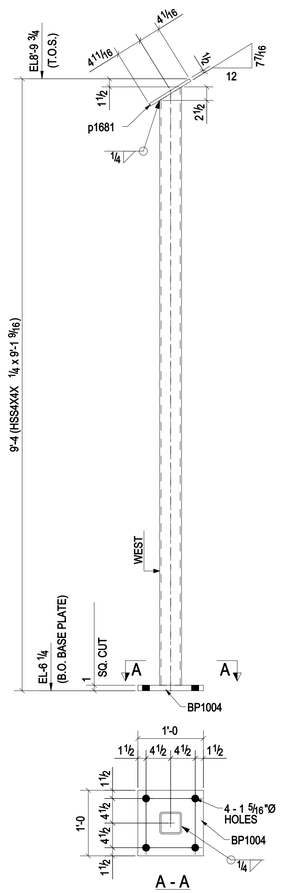
BILL OF MATERIAL

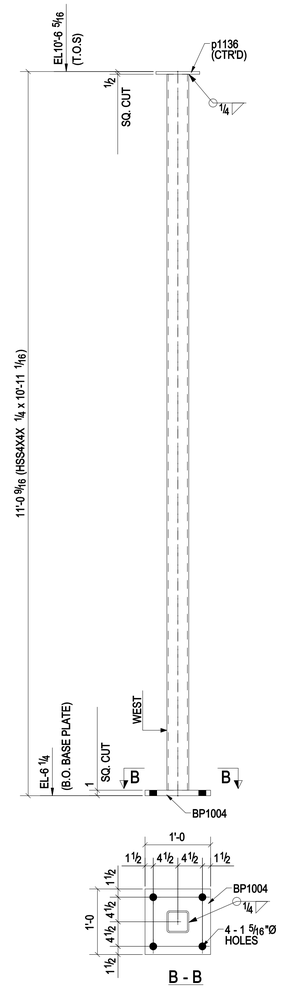
Place Mark	Qty Tot	Description	Length	Weight Total	Remarks	Steel Grade
01F1P1	ONE	POST		151		
01F1P1	1	HSS4X4X1/4	9'-1 9/16"			A500-GR.B
BP1004	1	FL1"X12"	1'-0"			A36
p1681	1	FL1/2"X4 1/2"	0'-8 11/16"			A36
01F1P2	ONE	POST		175		
01F1P2	1	HSS4X4X1/4	10'-11 1/16"			A500-GR.B
BP1004	1	FL1"X12"	1'-0"			A36
p1136	1	FL1/2"X8"	0'-8"			A36

ROUTE THIS SHEET TO QA/QC UPON RELEASE TO SHIP

INI: DATE:



ONE - POST - 01F1P1



ONE - POST - 01F1P2

SHOP DRAWING DISCLAIMER

ALL INFORMATION PROVIDED ON THESE DRAWINGS ARE PREPARED IN ACCORDANCE TO THE CONTRACT DOCUMENTS AND THE SPECIFICATIONS. ALL CLOUDED AREAS SHOWN ARE DUE TO LACK OF INFORMATION PROVIDED BY THE CONTRACT DOCUMENTS OR SPECIFICATIONS, BUT PREPARED WITH ALL THE INFORMATION AVAILABLE TO US. WE MUST HAVE THESE AREAS ANSWERED BY THE GENERAL CONTRACTOR, ARCHITECT, & ENGINEER, BEFORE WE CAN START FABRICATING ANY MATERIAL. PLEASE RESPOND WITH THIS INFORMATION BY MARKING UP OUR SHOP DRAWINGS.

CHANGES PER RFI#

REFERENCE CONTRACT SHEETS

WELDS: E70XX
HOLES: 13/16"Ø HOLES UNO.
STEEL: ASTM A992 UNO.

STANDARD SHOP NOTES

1. EA. END OF MAT'L MAY DEVIATE FROM DIM'S SHOWN BY 1/2 NORMAL AS MILL TOLERANCE FOR LENGTH AND SQUARENESS U.N.O.
2. WELDERS ARE TO USE FCAW AND/OR SMAW PROCESS PER AWS D1.1 UNLESS NOTED.
3. ALL MEMBERS TO BE FABRICATED WITH SHIPPING MARKS ON LEFT HAND END.
4. ALL SHOP BOLTS TO BE A-325 U.N.O.
5. RUNNING DIM.'s ARE GIVEN FROM END OF MAIN MATERIAL(i.e. BOTT./COL. & END OF BEAM)
6. 15/16"x1" SLOTS @ OSL OF CLIP ANGLES U.N.O.

THIS DRAWING IS RELEASED FOR:

FABRICATION
ITEM NO. 01

NO.	REVISION DESCRIPTION	DATE:
0	FOR FABRICATION	08/21/14

DESCRIPTION: POST

JOB	
LOC.	
AREA	
CONTR.	
ITEM	ITEM NO. 01
DRAWN	ZA
DATE	08/21/14
FINISH	SHOP PRIMER
PROJ. NO.	1673

01F1

CHK BY RKB