



ONE - STAIR - 01F3ST1

BILL OF MATERIAL

Place Mark	Qty Tot	Description	Length	Weight Tot	Remarks	Steel Grade
01F3ST1	ONE	STAIR		1048		
01F3ST1	1	C12X20.7	7'-10"			A36
a1483	14	L1-1/2X1-1/2X3/16	0'-8"			A36
a1484	2	L1-1/2X1-1/2X3/16	0'-10 3/4"			A36
a1485	4	L3-1/2X3X1/4	0'-5"			A36
m1561	6	SHT10GAX22 3/4"	8'-1"			A36
m1683	1	SHT10GAX26"	8'-1"			A36
m1759	1	SHT10GAX13 9/16"	8'-1"			A36
m2150	1	C12X20.7	7'-10"			A36
m2153	1	C12X20.7	0'-8 3/8"			A36
m2154	1	C12X20.7	1'-2 5/16"			A36
m2155	1	C12X20.7	0'-8 1/8"			A36
m2156	1	C12X20.7	1'-2 5/16"			A36
p1586	3	FL1/4"x3"	0'-4"			A36

ROUTE THIS SHEET TO QA/QC UPON RELEASE TO SHIP
INI: _____ DATE: _____

SHOP DRAWING DISCLAIMER
ALL INFORMATION PROVIDED ON THESE DRAWINGS ARE PREPARED IN ACCORDANCE TO THE CONTRACT DOCUMENTS AND THE SPECIFICATIONS. ALL CLOSED AREAS SHOWN ARE DUE TO LACK OF INFORMATION PROVIDED BY THE CONTRACT DOCUMENTS OR SPECIFICATIONS, BUT PREPARED WITH ALL THE INFORMATION AVAILABLE TO US. WE ACCEPT THESE AREAS APPROVED BY THE GENERAL CONTRACTOR, ARCHITECT, & ENGINEER. BEFORE WE CAN START FABRICATING ANY MATERIAL, PLEASE RESPOND WITH THE INFORMATION BY MARKING UP OUR SHOP DRAWINGS.

CHANGES PER RF#
REFERENCE CONTRACT SHEETS
WELDS: E70XX
HOLES: 13/16" HOLES UNO.
STEEL: ASTM A392 UNO.

STANDARD SHOP NOTES
1. ALL END OF MATL. MAY DEVIATE FROM DIMS SHOWN BY 1/2 MINIMUM. ALL MILL TOLERANCES FOR LENGTHS AND SQUARENESS UNO.
2. WELDERS ARE TO USE PCAW AND/OR SMAW PROCESS FOR ALL 1/2 INCHES NOTED.
3. ALL MEMBERS TO BE FABRICATED WITH SHIPPING MARKS ON LEFT END UNO.
4. ALL SHOP BOLTS TO BE A325 UNO.
5. FINISHING DIMS ARE GIVEN FROM END OF MAIN MATERIALS & BOTTOM & END OF BEAM.
6. 120°/45° BOLTS @ 90° OF C/P ANGLES UNO.

THIS DRAWING IS RELEASED FOR FABRICATION ITEM NO. 01

NO.	REVISION DESCRIPTION	DATE	POST
1	FOR FABRICATION	08/21/14	POST

ITEM NO. 01	DATE	REVISION
01	08/21/14	SHOP PRIMER
02		
03		
04		
05		
06		
07		
08		
09		
10		

01F3
RKB