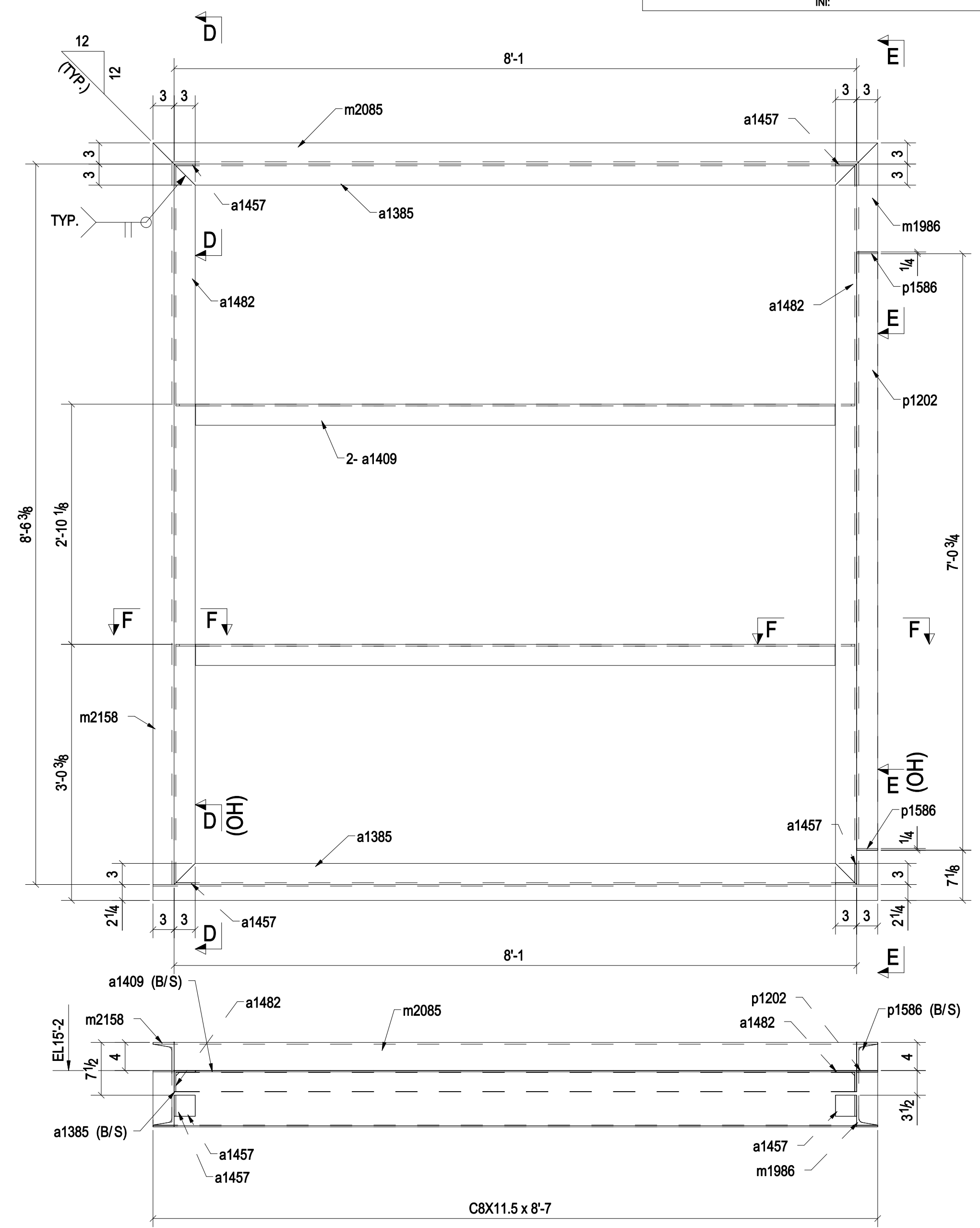
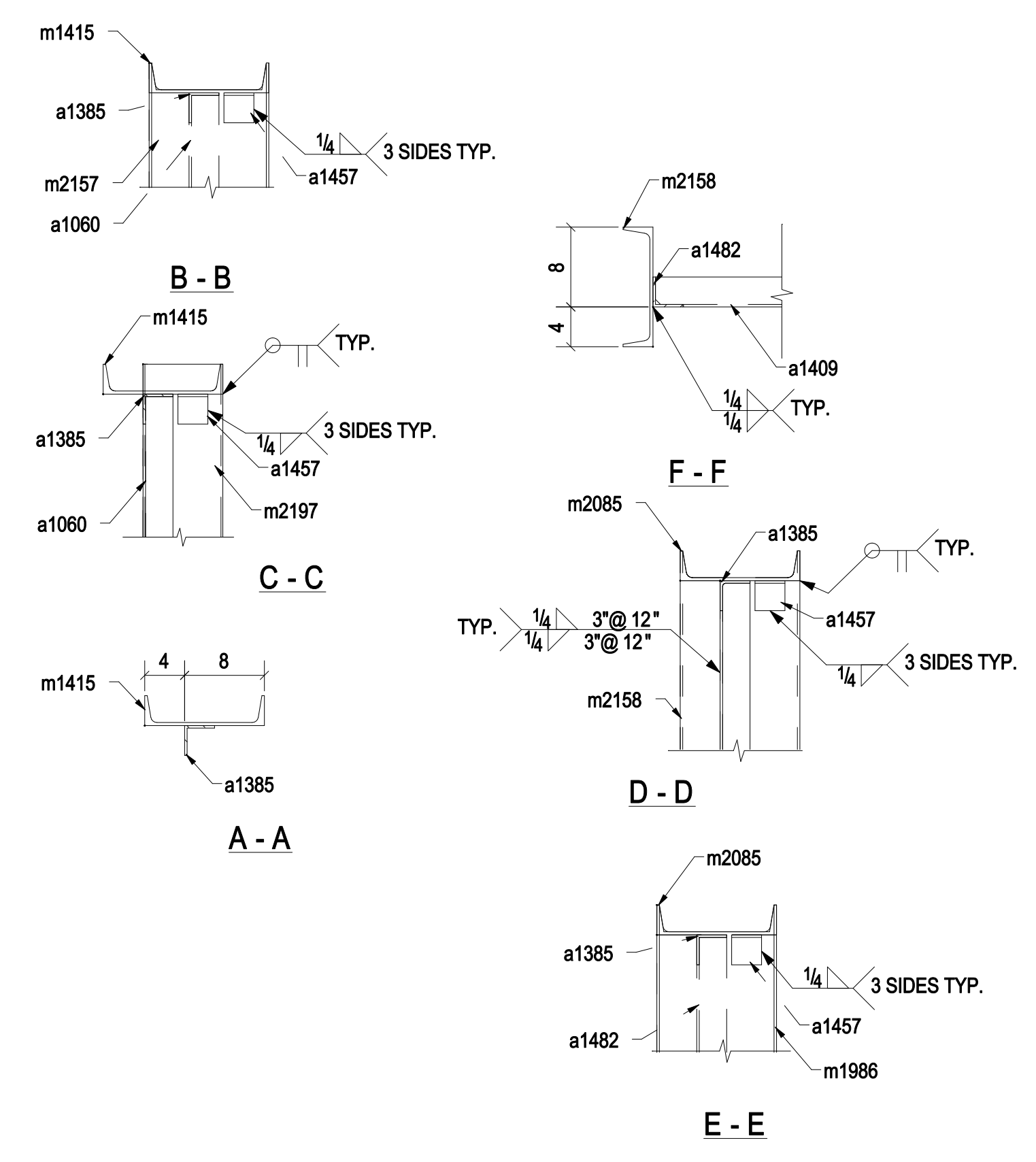
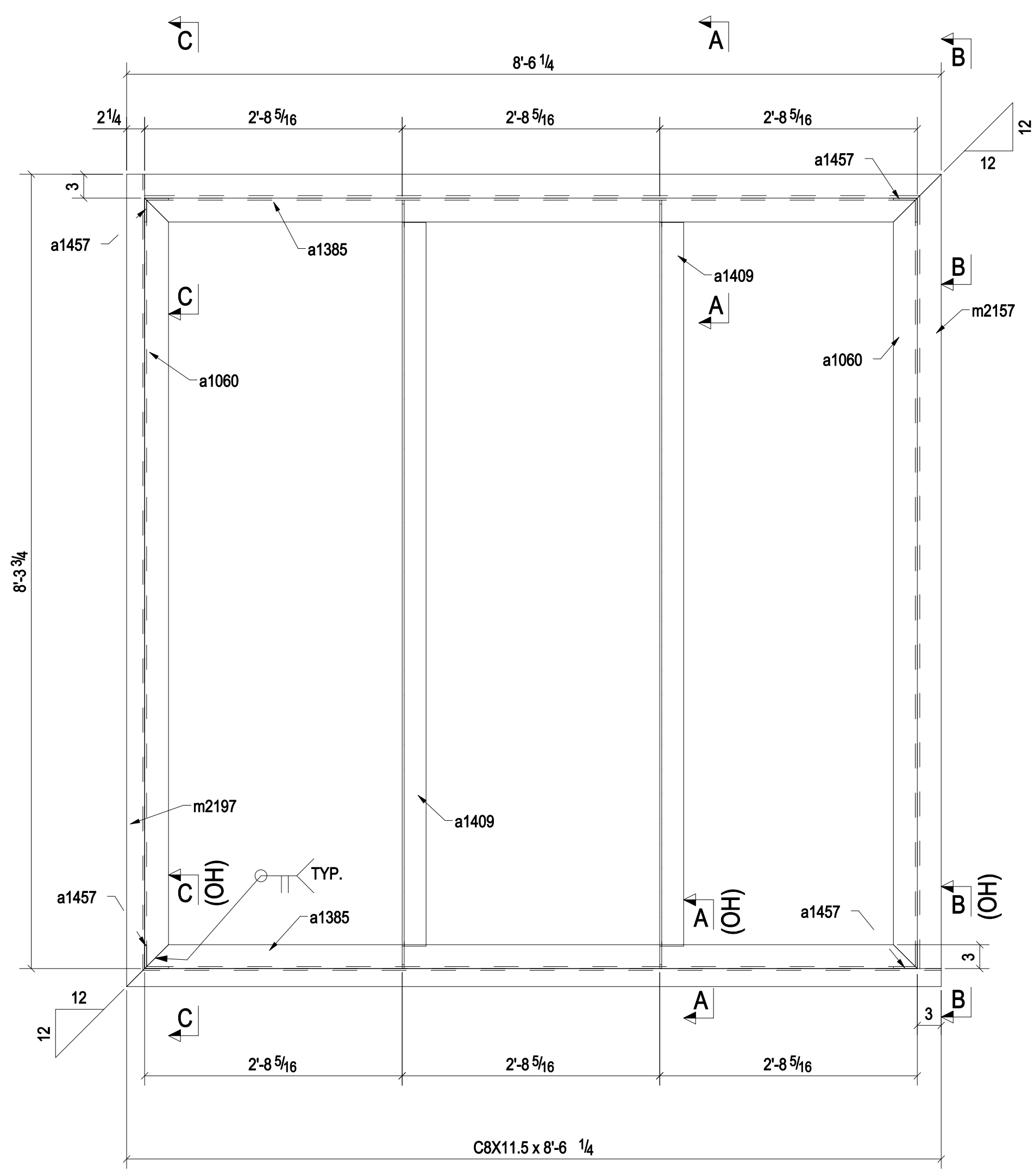


BILL OF MATERIAL

Place Mark	Qty Tot	Description	Length	Weight Total	Remarks	Steel Grade
01F9FR1	ONE	FRAME		782		
01F9FR1	1	CBX11.5	8'-6 1/4"			A36
a1060	2	L3X3X1/4	8'-0 3/4"			A36
a1385	2	L3X3X1/4	8'-1"			A36
a1409	2	L3X3X1/4	8'-0 1/2"			A36
a1457	4	L3X3X1/4	0'-3"			A36
m1415	1	C12X20.7	8'-4"			A36
m2157	1	C12X20.7	8'-3 3/4"			A36
m2197	1	CBX11.5	8'-6"			A36
01F9FR2	ONE	FRAME		906		
01F9FR2	1	CBX11.5	8'-7"			A36
a1385	2	L3X3X1/4	8'-1"			A36
a1409	2	L3X3X1/4	8'-0 1/2"			A36
a1457	4	L3X3X1/4	0'-3"			A36
a1482	2	L3X3X1/4	8'-6 3/8"			A36
m1986	1	C12X20.7	8'-9 3/8"			A36
m2085	1	C12X20.7	8'-7"			A36
m2158	1	C12X20.7	8'-9 3/8"			A36
p1202	1	FL14"x3"	7'-1"			A36
p1586	2	FL14"x3"	0'-4"			A36

ROUTE THIS SHEET TO QA/QC UPON RELEASE TO SHIP
INI: _____ DATE: _____



SHOP DRAWING DISCLAIMER
 ALL INFORMATION PROVIDED ON THESE DRAWINGS ARE PREPARED IN ACCORDANCE TO THE CONTRACT DOCUMENTS AND THE SPECIFICATIONS. ALL CLOSED AREAS SHOWN ARE DUE TO LACK OF INFORMATION PROVIDED BY THE CONTRACT DOCUMENTS OR SPECIFICATIONS, BUT PREPARED WITH ALL THE INFORMATION AVAILABLE TO US. WE MAY HAVE THESE AREAS ANSWERED BY THE GENERAL CONTRACTOR, ARCHITECT, & ENGINEER. BEFORE WE CAN START FABRICATING ANY MATERIAL, PLEASE RESPOND WITH THE INFORMATION BY MARKING UP OUR SHOP DRAWINGS.

CHANGES PER RF#
 REFERENCE CONTRACT SHEETS
 WELDS: E70XX
 HOLES: 13/16" HOLES UNO.
 STEEL: ASTM A992 UNO.

STANDARD SHOP NOTES
 1. RA. END OF MATL. MAY DEVIATE FROM DIMS SHOWN BY ±2 NORMAL. AS MELL. TOLERANCE FOR LENGTHS AND SQUARENESS UNO.
 2. WELDERS ARE TO USE PCAW AND/OR SMAW PROCESS FOR WELDS UNLESS NOTED.
 3. ALL MEMBERS TO BE FABRICATED WITH SHIPPING MARKS ON LEFT FLANGE UNO.
 4. ALL SHOP BOLTS TO BE A325 UNO.
 5. BENDING DIMS ARE GIVEN FROM END OF MAIN MATERIALS & BOTT. COL. & END OF BEAM.
 6. 15/16" SLOTS @ END OF C/UP ANGLES UNO.

THIS DRAWING IS RELEASED FOR

FABRICATION
 ITEM NO. 01

NO.	REVISION DESCRIPTION	DATE
0	FOR FABRICATION	08/21/14

DATE: 08/21/14
 POST

ITEM NO. 01
 ZA
 08/21/14
 SHOP PRIMER
 1673

01F9

RKB